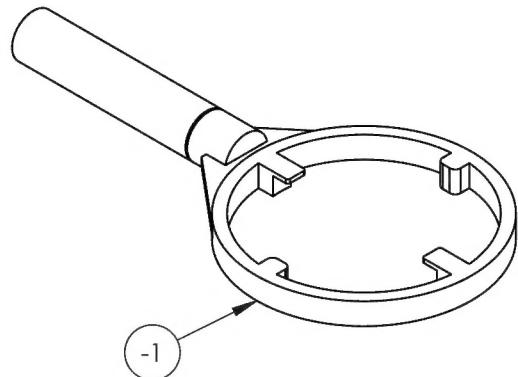


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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1	15-0003	-3 CH'D MATERIAL WAS 1018 IS A36.	1/8/2015	RJC	JAG	

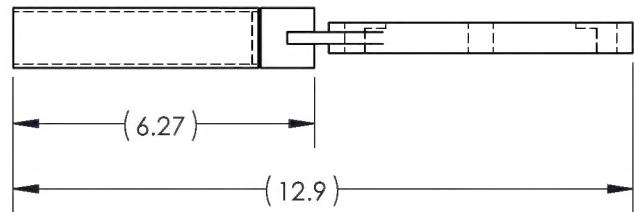
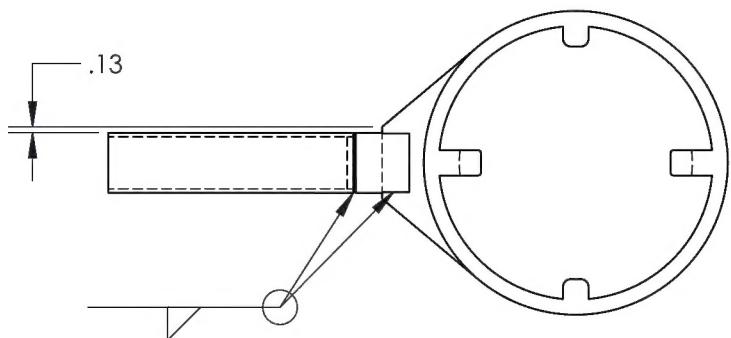


NOTE:  
REF. EUROCOPTER T/N: 332A93-3234-00.

			
TITLE			
HOLDING WRENCH ROTOR BRAKE			
DWG NO.			REV 1
RBE332A93-3234-00			
MAT'L		DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D. Weil</i>	
XXX ± .005		FRACTIONS ± 1/8	HEAT
XX ± .01		ANGLES ± .5°	TREAT
X ± .1			FINISH
		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:4	DATE	6/13/2013
		SHEET 1 OF 5	

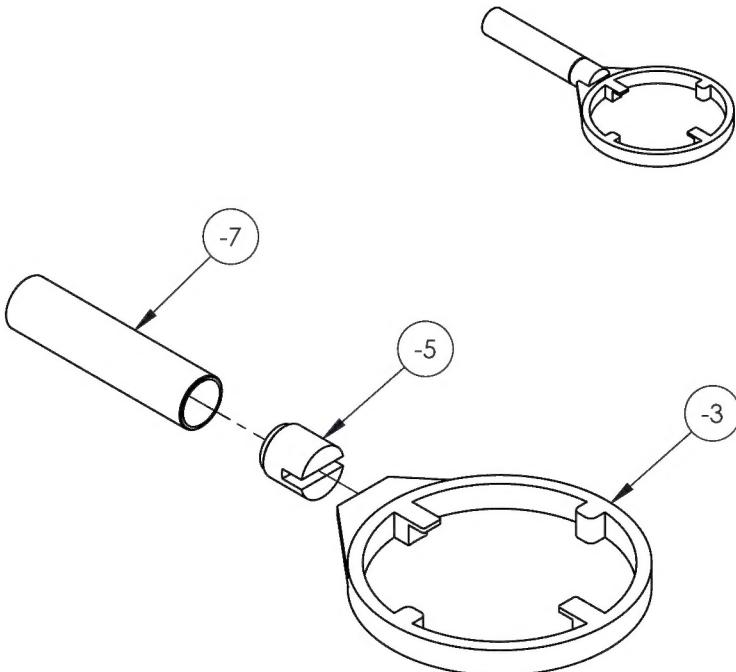
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

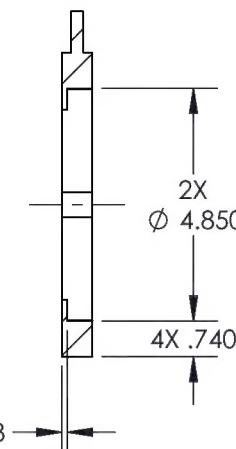
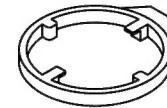
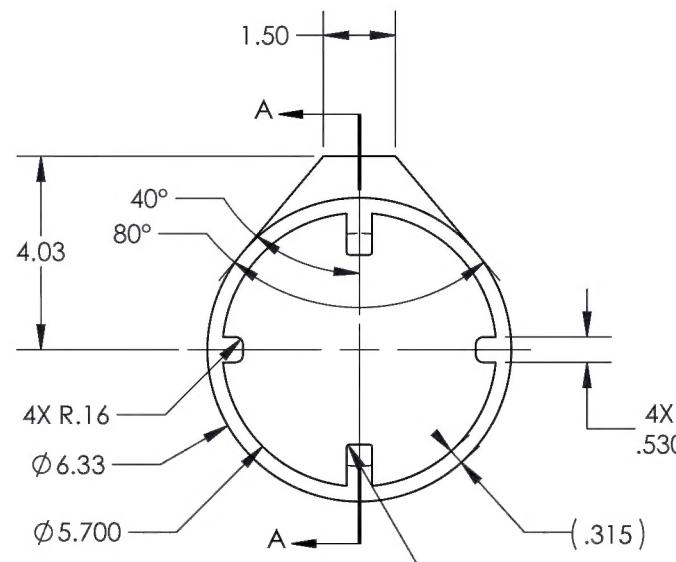
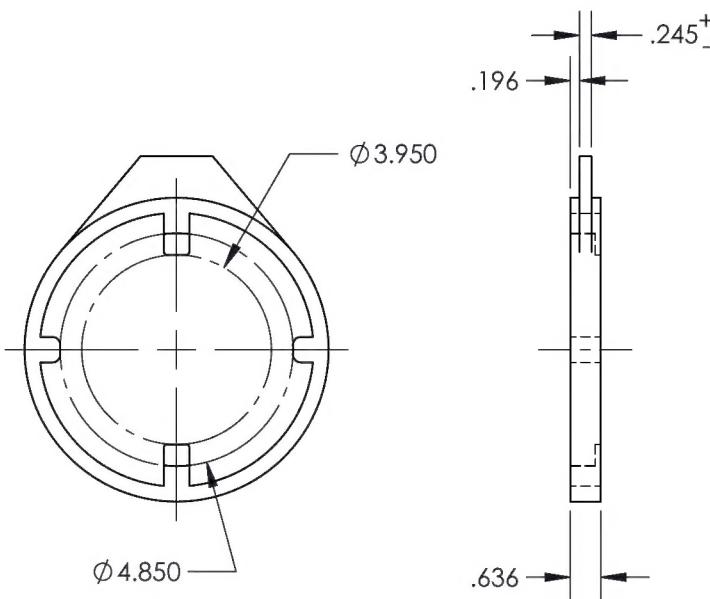
WELDMENT



<b>DART</b> AEROSPACE	
TITLE      HOLDING WRENCH ROTOR BRAKE	
DWG NO.      RBE332A93-3234-00-1      REV <b>1</b>	
MAT'L	DRAWN BY: MARPET <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005      FRACTIONS ± 1/8	
.XX ± .01      ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL AS332	
SCALE 1:4	DATE 6/13/2013
SHEET 2 OF 5	

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REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1	15-0003	-3	CH'D MATERIAL WAS 1018 IS A36.			1/8/2015	RJC	JAG



SECTION A-A

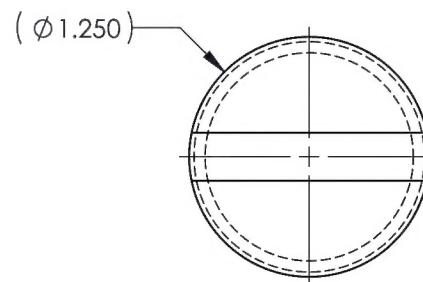
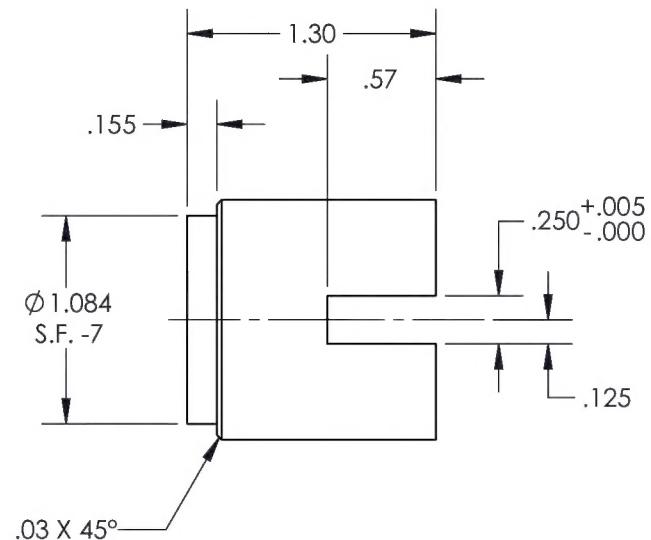
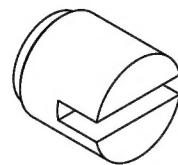
(3)

BODY

<b>DART</b> AEROSPACE	
TITLE	
HOLDING WRENCH ROTOR BRAKE	
DWG NO.	RBE332A93-3234-00-3
MAT'L	A36
DRAWN BY:	MARPET
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
SEE -1 WELDMENT	
SPEC	
USED ON MODEL	
AS332	
SCALE	1:4
DATE	6/13/2013
SHEET 3 OF 5	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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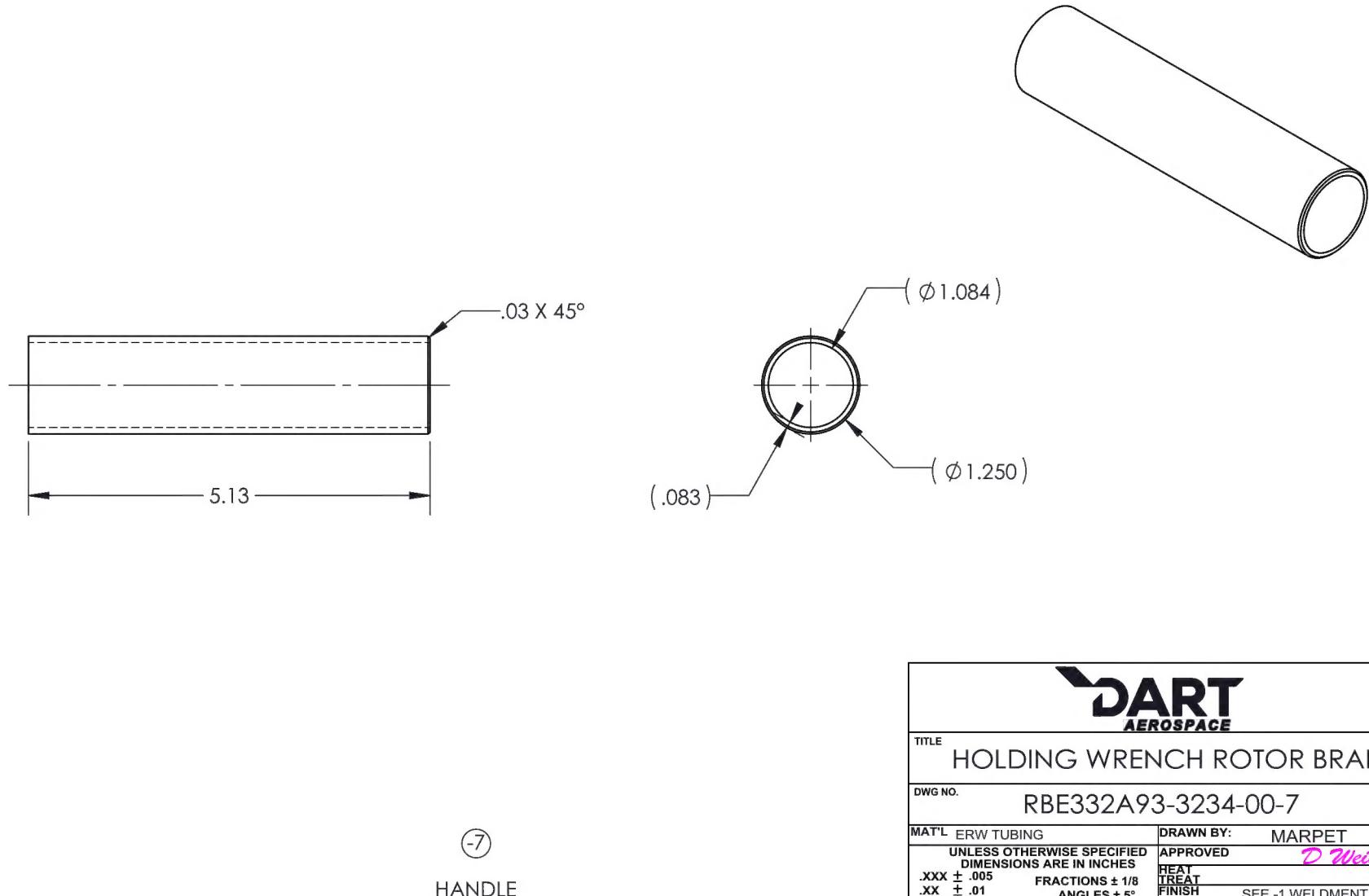
(-5)

SPACER

DART AEROSPACE	
TITLE	
HOLDING WRENCH ROTOR BRAKE	
DWG NO.	RBE332A93-3234-00-5
MAT'L	1018
DRAWN BY:	MARPET
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
SPEC	USED ON MODEL
AS332	
SCALE	1:1
DATE	6/13/2013
SHEET 4 OF 5	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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<b>DART</b> AEROSPACE	
TITLE	
HOLDING WRENCH ROTOR BRAKE	
DWG NO. RBE332A93-3234-00-7	
MAT'L ERW TUBING	DRAWN BY: MARPET
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
HEAT TREAT	
FINISH SEE -1 WELDMENT	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
AS332	
SCALE 1:2	DATE 6/13/2013
SHEET 5 OF 5	